UNITED STATES SECURITIES AND EXCHANGE COMMISSION

Washington, D.C. 20549

FORM 8-K

CURRENT REPORT

Pursuant to Section 13 or 15(d) of the Securities Exchange Act of 1934

Date of Report (Date of earliest event reported): October 31, 2012

STERIS Corporation

(Exact Name of Registrant as Specified in Charter)

Ohio (State or Other Jurisdiction of Incorporation) 1-14643 (Commission File Number) 34-1482024 (IRS Employer Identification No.)

5960 Heisley Road, Mentor, Ohio (Address of Principal Executive Offices)

44060-1834 (Zip Code)

Registrant's telephone number, including area code: (440) 354-2600

Not Applicable

(Former name or former address, if changed since last report.)

the the appropriate box below if the Form 8-K filing is intended to simultaneously satisfy the filing obligation of the registrant under any of the following isions:
Written communications pursuant to Rule 425 under the Securities Act (17 CFR 230.425)
Soliciting material pursuant to Rule 14a-12 under the Exchange Act (17 CFR 240.14a-12)
Pre-commencement communications pursuant to Rule 14d-2(b) under the Exchange Act (17 CFR 240.14d-2(b))
Pre-commencement communications pursuant to Rule 13e-4(c) under the Exchange Act (17 CFR 240.13e-4(c))

ITEM 2.02. Results of Operations and Financial Condition.

On October 31, 2012, STERIS Corporation ("STERIS" or "Company") issued a press release announcing financial results for its fiscal 2013 second quarter ended September 30, 2012. A copy of this press release is attached hereto as Exhibit 99.1.

The information contained in Item 2.02 of this Current Report on Form 8-K, including Exhibit 99.1 attached hereto, is being furnished to the Securities and Exchange Commission and shall not be deemed to be "filed" for the purposes of Section 18 of the Securities Exchange Act of 1934 or otherwise subject to the liabilities of that Section. Further, the information contained in Item 2.02 of this Current Report on Form 8-K shall not be deemed to be incorporated by reference into any registration statement or other document filed pursuant to the Securities Act of 1933.

Item 9.01. Financial Statements and Exhibits.

(d) Exhibits.

Exhibit No.	Description
99.1	Press Release issued by STERIS Corporation on October 31, 2012 regarding its results of operations and financial condition for its fiscal 2013
	second quarter ended September 30, 2012.

SIGNATURES

Pursuant to the requirements of the Securities Exchange Act of 1934, the registrant has duly caused this report to be signed on its behalf by the undersigned hereunto duly authorized.

STERIS CORPORATION

By /s/ Michael J. Tokich

Michael J. Tokich Senior Vice President and Chief Financial Officer

Date: October 31, 2012

EXHIBIT INDEX

Exhibit No.	Description
99.1	Press Release issued by STERIS Corporation on October 31, 2012 regarding its results of operations and financial condition for its fiscal 2013 second quarter ended September 30, 2012.

STERIS CORPORATION NEWS ANNOUNCEMENT FOR IMMEDIATE RELEASE

STERIS CORPORATION ANNOUNCES FISCAL 2013 SECOND QUARTER RESULTS

Mentor, Ohio (October 31, 2012)—STERIS Corporation (NYSE: STE) today announced financial results for its fiscal 2013 second quarter ended September 30, 2012. Included in the financial results is a \$21.5 million pre-tax adjustment, based on actual experience through the second quarter, of the SYSTEM 1 Rebate Program liability. As reported, fiscal 2013 second quarter revenue was \$356.3 million compared with \$342.7 million in the second quarter of fiscal 2012. Operating income for the second quarter was \$62.3 million compared with \$47.6 million in the second quarter of fiscal 2012. Net income was \$40.1 million, or \$0.68 per diluted share, compared with net income of \$29.6 million, or \$0.50 per diluted share in the second quarter of fiscal 2012.

Of the \$21.5 million pre-tax adjustment, \$20.4 million is attributable to the Customer Rebate portion of the Program and was recorded as an increase to revenue, and \$1.1 million is attributable to the disposal costs of SYSTEM 1 units to be returned and was recorded as a reduction to cost of revenue. Adjusted revenue excludes the \$20.4 million Rebate Program adjustment. Adjusted net income and adjusted diluted earnings per share exclude the impact of the SYSTEM 1 Rebate Program, amortization of purchased intangible assets, acquisition related transaction and integration costs, and certain other items identified in the attached table to provide comparative analysis.

Adjusted revenue for the second quarter of fiscal 2013 was \$335.9 million, a decline of 2% compared to the second quarter of fiscal 2012. Adjusted net income for the second quarter of fiscal 2013 was \$31.0 million, or \$0.53 per diluted share, the same as adjusted net income for the second quarter of fiscal 2012.

"We are pleased with the performance of our business for the first half of the fiscal year," said Walt Rosebrough, President and Chief Executive Officer of STERIS. "During the second quarter, we experienced softening in our international revenue which was offset by demand in the U.S. Excluding the impact from SYSTEM 1E, we had solid organic revenue growth in our Healthcare segment in the U.S., with strength in several new product areas. Our integration of the U.S. Endoscopy acquisition is on schedule and is performing in-line with our expectations."

Segment Results

As reported, Healthcare revenue in the quarter was \$256.8 million compared with \$243.2 million in the same period last year. Adjusted revenue was \$236.4 million in the second quarter of fiscal 2013, down 3% from the prior year. Contributing to the quarter, consumable revenue grew 12% and service revenue grew 2%, while capital equipment revenue declined 11%, primarily due to comparison with the ramp-up of SYSTEM 1E during the prior year. The performance of the Healthcare consumable franchise reflected a combination of good performance from U.S. Endoscopy, which closed on August 15, 2012, and other consumables offset by continued declines in S20 sterilant. Regarding capital equipment, excluding SYSTEM 1E unit sales, capital equipment revenue grew 2%, with good performance in the U.S. offset by weakness internationally. As reported, segment operating income was \$42.1 million compared with \$28.0 million in last year's second quarter. Adjusted segment operating income was \$26.7 million in the second quarter of fiscal 2013 compared with \$29.8 million in the same period last year. The decline in adjusted segment operating income year-over-year was the result of lower revenue attainment due to the impact of the phase out of S20 sterilant and the expected post-transition decline in SYSTEM 1E unit sales.

Life Sciences second quarter revenue declined 7% to \$54.6 million compared with \$58.9 million in the second quarter of fiscal 2012. Consumable revenue grew 5% and service revenue increased 1% while capital equipment revenue declined 24%. The Company believes that the decline in capital equipment revenue is due to timing, as shipments within the segment tend to vary from quarter to quarter. Life Sciences operating income was \$10.5 million, or 19.3% of revenue, compared with \$11.1 million, or 18.8% of revenue, in the same period last year. The improvement in operating margin is primarily attributable to the mix shift in the business toward recurring revenue.

Fiscal 2013 second quarter revenue for Isomedix Services was \$44.3 million compared with \$40.0 million in the same period last year, an increase of 11%. Revenue benefitted from increased volumes from core medical device Customers as well as the acquisition of Biotest in March 2012. Operating income was \$12.7 million in the quarter compared with \$11.2 million in the second quarter of last year.

Cash Flow

Net cash provided by operations for the six months of fiscal 2013 was \$112.0 million, compared with \$60.5 million last year. Free cash flow (see note 1) for the first half of fiscal 2013 was \$67.0 million, compared with \$26.1 million in the prior year. The improvement in free cash flow is primarily due to improvements in working capital management, specifically the anticipated reduction of over \$20 million in SYSTEM 1E related inventory and lower days sales outstanding.

Dividend Announcement

The Company also announced today that STERIS's Board of Directors has authorized a quarterly dividend of \$0.19 per common share. The dividend is payable December 19, 2012 to shareholders of record at the close of business on November 21, 2012.

Outlook

As a result of recent acquisitions as well as the Rebate Program reversal in the quarter, the Company will only be providing adjusted guidance going forward. Adjusted revenue and adjusted earnings per diluted share exclude the impact of the SYSTEM 1 Rebate Program, amortization of purchased intangible assets, acquisition related transaction and integration costs, and certain other items to provide comparative analysis.

The Company's expectations for both adjusted revenue and adjusted earnings per diluted share remain unchanged for fiscal 2013: total Company adjusted revenue growth for fiscal 2013 in the range of 3-4% and adjusted earnings per diluted share in the range of \$2.15 to \$2.35.

The Company's outlook for fiscal 2013 reflects certain key assumptions, some of which are listed below:

- The Company has assumed the average forward exchange rates for the U.S. dollar and key international currencies as of September 28, 2012.
- The Company has assumed a modest increase in raw material costs.
- Excludes restructuring expenses from the Company's ongoing efficiency efforts.
- Excludes the impact of the Medical Device Excise Tax; potential diluted earnings per share impact could be in the range of \$0.02 to \$0.04.
- EBIT as a percent of revenue is anticipated to be approximately 15% on an adjusted basis.
- The effective tax rate is anticipated to be approximately 35%.

For the full fiscal year 2013, free cash flow (see note 1) is anticipated to be approximately \$130 million excluding the SYSTEM 1 Rebate Program and class action settlement, or \$100 million including those items. Capital expenditures are anticipated to be approximately \$95 million, as the Company is investing in several major projects within its facilities that are designed to improve quality, reduce cost and add value to our current product offering.

Conference Call

In conjunction with this release, STERIS Corporation management will host a conference call today at 10:00 a.m. Eastern time. The conference call can be heard live over the Internet at www.steris-ir.com or via phone by dialing 1- 800-369-8428 in the United States and Canada, and 1-773-799-3378 internationally, then referencing the password "STERIS".

For those unable to listen to the conference call live, a replay will be available beginning at 12:00 p.m. Eastern time on October 31, 2012, either over the Internet at www.steris-ir.com or via phone by calling 1-866-501-0069 in the United States and Canada, or 1-203-369-1813 internationally.

About STERIS

The mission of STERIS Corporation is to provide a healthier today and safer tomorrow through knowledgeable people and innovative infection prevention, decontamination and health science technologies, products and services. The Company has approximately 6,000 dedicated employees around the world working together to supply a broad array of solutions by offering a combination of equipment, consumables and services to healthcare, pharmaceutical, industrial and government Customers. The Company is listed on the New York Stock Exchange under the symbol STE. For more information, visit www.steris.com.

(1) Free cash flow is a non-GAAP number used by the Company as a measure to gauge its ability to fund future principal debt repayments, growth outside of core operations, repurchase common shares, and pay cash dividends. STERIS defines free cash flow as net cash flows from operating activities less purchases of property, plant, equipment and intangibles plus proceeds from the sale of property, plant, equipment and intangibles. STERIS's calculation of free cash flow may vary from other companies. Please see the attached financial tables for a complete reconciliation of these non-GAAP numbers to the nearest GAAP information.

This press release and the referenced conference call may contain statements concerning certain trends, expectations, forecasts, estimates, or other forwardlooking information affecting or relating to the Company or its industry, products or activities that are intended to qualify for the protections afforded "forwardlooking statements" under the Private Securities Litigation Reform Act of 1995 and other laws and regulations. Forward-looking statements speak only as to the date of this press release, and may be identified by the use of forward-looking terms such as "may," "will," "expects," "believes," "anticipates," "plans," "estimates," "projects," "targets," "forecasts," "outlook," "impact," "potential," "confidence," "improve," "optimistic," "deliver," "comfortable," "trend", and "seeks," or the negative of such terms or other variations on such terms or comparable terminology. Many important factors could cause actual results to differ materially from those in the forward-looking statements including, without limitation, disruption of production or supplies, changes in market conditions, political events, pending or future claims or litigation, competitive factors, technology advances, actions of regulatory agencies, and changes in laws, government regulations, labeling or product approvals or the application or interpretation thereof. Other risk factors are described herein and in the Company's Form 10-K and other securities filings. Many of these important factors are outside STERIS's control. No assurances can be provided as to any result or the timing of any outcome regarding matters described in this press release, the referenced conference call or otherwise with respect to any regulatory action, administrative proceedings, government investigations, litigation, warning letters, consent decree, rebate program, transition, cost reductions, business strategies, earnings or revenue trends or future financial results (including without limitation the settlement of the SYSTEM 1 class action litigation and the regulatory matters related to SYSTEM 1E or its accessories). References to products, the consent decree, the transition or rebate program, or the class action settlement, are summaries only and should not be considered the specific terms of the decree, settlement, program or product clearance or literature. Unless legally required, the Company does not undertake to update or revise any forward-looking statements even if events make clear that any projected results, express or implied, will not be realized. Other potential risks and uncertainties that could cause actual results to differ materially from those in the forward-looking statements include, without limitation, (a) the potential for increased pressure on pricing or costs that leads to erosion of profit margins, (b) the possibility that market demand will not develop for new technologies, products or applications or the Company's rebate program, transition plan or other business initiatives will take longer, cost more or produce lower benefits than anticipated, (c) the possibility that application of or compliance with laws, court rulings, certifications, regulations, regulatory actions, including without limitation those relating to FDA warning notices or letters, government investigations, the April 20, 2010 consent decree and related transition plan and rebate program, the SYSTEM 1E device, the outcome of any pending FDA requests, inspections or submissions, or other requirements or standards may delay, limit or prevent new product introductions, affect the production and marketing of existing products or services or otherwise affect Company performance, results, prospects or value, (d) the potential of international unrest, economic downturn or effects of currencies, tax assessments, adjustments, or anticipated rates, raw material costs or availability, benefit or retirement plan costs, or other regulatory compliance costs, (e) the possibility of reduced demand, or reductions in the rate of growth in demand, for the Company's products and services, (f) the possibility that anticipated growth, cost savings, rebate assumptions, new product acceptance, performance or approvals, including without limitation SYSTEM 1E and accessories thereto, or other results may not be achieved, or that transition, labor, competition, timing, execution, regulatory, governmental, or other issues or risks associated with our business, industry or initiatives including, without limitation, the consent decree, rebate program, and the transition from the SYSTEM 1 processing system and adjustments to related reserves, or those matters described in our Form 10-K for the year ended March 31, 2012 and other securities filings, may adversely impact company performance, results, prospects or value, (g) the possibility that anticipated financial results or benefits of recent acquisitions will not be realized or will be other than anticipated, (h) the effect of the contraction in credit availability, as well as the ability of our Customers and suppliers to adequately access the credit markets when needed, and (i) those risks described in our securities filings including our Annual Report on Form 10-K for the year ended March 31, 2012, and other securities filings.

Contact: Julie Winter, Director, Investor Relations at 440-392-7245.

STERIS Corporation

Total Assets

Liabilities and Equity Current liabilities:

Accounts payable

Long-term debt

Other liabilities

Total Liabilities and Equity

Equity

Other current liabilities

Total Current Liabilities

Accrued SYSTEM 1 Rebate Program and class action settlement

Consolidated Condensed Statements of Operations

(In thousands, except per share data)

(In thousands, except per share data)				
		Three Months Ended September 30,		ths Ended iber 30,
	2012	2011	2012	2011
Revenues	(Unaudited) \$335,921	(Unaudited) \$342,707	(Unaudited) \$672,881	(Unaudited) \$661,346
SYSTEM 1 Rebate Program	20,400	Ψ3 4 2,707	20,400	\$001,5 4 0
Revenues, net	356,321	342,707	693,281	661,346
Cost of revenues	204,300	209,398	404,008	395,112
Cost of revenues—SYSTEM 1 Rebate Program	(1,100)	203,550	(1,100)	333,112
Gross profit	153,121	133,309	290,373	266,234
Operating expenses:				
Selling, general, and administrative	81,040	76,652	160,814	153,661
Research and development	9,852	8,915	19,164	17,672
Restructuring expense	(48)	99	(184)	357
Total operating expenses	90,844	85,666	179,794	171,690
Income from operations	62,277	47,643	110,579	94,544
Non-operating expense, net	3,375	2,399	6,088	5,503
Income tax expense	18,757	15,680	33,992	30,746
Net income	\$ 40,145	\$ 29,564	\$ 70,499	\$ 58,295
Earnings per common share (EPS) data:				
Basic	\$ 0.69	\$ 0.50	\$ 1.21	\$ 0.99
Diluted	\$ 0.68	\$ 0.50	\$ 1.20	\$ 0.98
Cash dividends declared per common share outstanding	\$ 0.19	\$ 0.17	\$ 0.36	\$ 0.32
Weighted average number of common shares outstanding used in EPS computation:				
Basic number of common shares outstanding	58,264	58,744	58,088	59,000
Diluted number of common shares outstanding	58,792	59,380	58,552	59,741
STERIS Corporation Consolidated Condensed Balance Sheets (In thousands)				
			tember 30, 2012	March 31, 2012
Assets		(U	naudited)	
Current assets:				
Cash and cash equivalents		\$	156,609	\$ 150,821
Accounts receivable, net			231,034	280,324
Inventories, net			160,537	157,712
Other current assets			57,506	63,026
Total Current Assets			605,686	651,883
Property, plant, and equipment, net			413,763	386,409
Goodwill and intangible assets, net			584,328	337,784
Other assets			28,955	29,620

\$1,405,696

83,188

126,142

278,395

210,000

822,664

\$1,405,696

94,637

69,065

\$1,632,732

70,575

26,446

134,687

231,708

434,340

85,058

881,626

\$1,632,732

	Three Months Ended September 30, 2012 2011		Six Months Ended September 30, 2012 2011	
Segment Revenues:	(Unaudited)	(Unaudited)	(Unaudited)	(Unaudited)
Healthcare	¢226 420	¢242.176	¢ 465 024	¢ 466 400
	\$236,420	\$243,176	\$465,934	\$466,400
SYSTEM 1 Rebate Program	20,400		20,400	
Healthcare, net	256,820	243,176	486,334	466,400
Life Sciences	54,577	58,915	115,073	111,783
STERIS Isomedix Services	44,284	39,999	90,340	82,002
Total Reportable Segments	355,680	342,090	691,746	660,185
Corporate and Other	640	617	1,534	1,161
Total Segment Revenues	\$356,321	\$342,707	\$693,281	\$661,346
				hs Ended ber 30, 2011 (Unaudited)
Segment Operating Income:	(Chadalica)	(Chadarea)	(Unaudited)	(chadanca)
Healthcare	\$ 42,147	\$ 27,994	\$ 64,877	\$ 54,262
Life Sciences	10,549	11,064	22,403	20,523
STERIS Isomedix Services	12,667	11,215	28,245	24,174
Total Reportable Segments	65,363	50,273	115,525	98,959
Corporate and Other	(3,086)	(2,630)	(4,946)	(4,415)
Total Operating Income	\$ 62,277	\$ 47,643	\$ 110,579	\$ 94,544

STERIS Corporation Consolidated Condensed Statements of Cash Flows (In thousands)

	Six Montl Septem	
	2012	2011
Operating Activities:	(Unaudited)	(Unaudited)
Net income	\$ 70,499	\$ 58,295
Non-cash items	44,395	50,428
Change in Accrued SYSTEM 1 Rebate Program and class action settlement	(42,619)	(15,921)
Changes in operating assets and liabilities	39,748	(32,265)
Net cash provided by operating activities	112,023	60,537
Investing Activities:		
Purchases of property, plant, equipment, and intangibles, net	(45,062)	(34,445)
Proceeds from sale of property, plant, equipment and intangibles	22	_
Investments in businesses, net of cash acquired	(276,595)	(22,269)
Net cash used in investing activities	(321,635)	(56,714)
Financing Activities:		
Proceeds under credit facilities, net	224,340	_
Repurchases of common shares	(2,688)	(43,679)
Cash dividends paid to common shareholders	(20,946)	(18,928)
Stock option and other equity transactions, net	11,709	3,172
Tax benefit from stock options exercised	1,772	745
Net cash used in financing activities	214,187	(58,690)
Effect of exchange rate changes on cash and cash equivalents	1,213	(4,038)
Decrease in cash and cash equivalents	5,788	(58,905)
Cash and cash equivalents at beginning of period	150,821	193,016
Cash and cash equivalents at end of period	\$ 156,609	\$ 134,111

The following table presents a financial measure which is considered to be "non-GAAP financial measures" under Securities Exchange Commission rules. Free cash flow is defined by the Company as cash flows from operating activities less purchases of property, plant, equipment and intangibles, net (capital expenditures) plus proceeds from the sale of property, plant, equipment and intangibles. The Company uses free cash flow as a measure to gauge its ability to fund future principal debt repayments, growth outside of core operations, repurchase common shares, and pay cash dividends. STERIS's calculation of free cash flow may vary from other companies.

	Six Months Ended September 30,	
	2012	2011
Calculation of Free Cash Flow:	(Unaudited)	(Unaudited)
Cash flows from operating activities	\$112,023	\$ 60,537
Purchases of property, plant, equipment, and intangibles, net	(45,062)	(34,445)
Proceeds from the sale of property, plant, equipment, and intangibles	22	
Free Cash Flow	\$ 66,983	\$ 26,092
	Twelve More 2013 (Outlook)	
Calculation of free cash flow for outlook:	Marc 2013	h 31, 2013(1)
Calculation of free cash flow for outlook: Cash flows from operating activities	Marc 2013	h 31, 2013(1)
	Marc 2013 (Outlook)	h 31, 2013(1) (Outlook)
Cash flows from operating activities	Marc 2013 (Outlook) \$195,000	h 31, 2013(1) (Outlook) \$195,000

(1) Adjusted to exclude the impact of the payments associated with the SYSTEM 1 Rebate Program and class action settlement.

STERIS Corporation

Non-GAAP Earnings Per Share and Outlook

The Company has referred to an adjusted financial measure regarding the results of operations excluding certain items to provide meaningful comparative analysis between the periods. This financial measure is considered to be a "non-GAAP financial measure" under Securities Exchange Commission rules. Reconciliation of the financial measure to its nearest GAAP financial measure is provided in the table below.

	Three months ended September 30,		Six month Septemb	
	2012 2011		2012	2011
	(Unaudited)	(Unaudited)	(Unaudited)	(Unaudited)
Net Income per diluted share	\$ 0.68	\$ 0.50	\$ 1.20	\$ 0.98
Impact of SYSTEM 1 Rebate Program and class action settlement, net of tax	(0.22)	_	(0.22)	_
Inventory "step up" to fair value, net of tax	0.01	0.01	0.01	0.01
Amortization and impairment of purchased intangible assets, net of tax	0.02	0.02	0.03	0.03
Acquisition related transaction and integration expenses, net of tax	0.04	_	0.04	
Adjusted net income per diluted share	\$ 0.53	\$ 0.53	\$ 1.06	\$ 1.02

	Twelve months ended		
	March 31		
	2013	2012	
	(Outlook)*	(Unaudited)	
Net Income per diluted share	\$2.22 - \$2.42	\$ 2.31	
Impact of SYSTEM 1 Rebate Program and class action settlement, net of tax	(0.22)	(0.18)	
S1E inventory reserve, net of tax	_	0.03	
Inventory "step up" to fair value, net of tax	0.01	0.01	
Amortization and impairment of purchased intangible assets, net of tax	0.09	0.08	
Gain from fair value adjustment of acquisition related contingent consideration,			
net of tax	_	(0.03)	
Acquisition related transaction and integration expenses, net of tax	0.05	_	
Adjusted net income per diluted share	\$2.15 - \$2.35	\$ 2.22	

^{*} All amounts are estimates.

STERIS Corporation Non-GAAP Financial Measures (In thousands, except per share data)

The Company has referred to certain adjusted financial measures regarding the results of operations excluding certain items to provide meaningful comparative analysis between the periods. These financial measures are considered to be "non-GAAP financial measure" under Securities Exchange Commission rules. Reconciliation of each financial measure to its nearest GAAP financial measure is provided in the table below.

	Septem	Three months ended September 30,		hs ended ber 30,
	(Unaudited)	(Unaudited)	(Unaudited)	(Unaudited)
Revenues	\$356,321	\$342,707	\$693,281	\$661,346
Impact of SYSTEM 1 Rebate Program	(20,400)	_	(20,400)	_
Adjusted revenues	\$335,921	\$342,707	\$672,881	\$661,346
Gross Profit	153,121	133,309	290,373	266,234
Impact of SYSTEM 1 Rebate Program	(21,500)	_	(21,500)	_
Amortization of inventory "step up" to fair value	747	667	846	572
Restructuring	_	(33)	_	(71)
Adjusted gross profit	132,368	133,943	269,719	266,735
Operating income	\$ 62,277	\$ 47,643	\$110,579	\$ 94,544
Impact of SYSTEM 1 Rebate Program	(21,500)	_	(21,500)	_
Amortization of inventory "step up" to fair value	747	667	846	572
Amortization and impairment of purchased intangible assets	2,256	1,437	3,281	2,894
Acquisition related transaction and integration costs	3,448	_	3,555	_
Restructuring	(48)	66	(184)	287
Adjusted operating income	\$ 47,180	\$ 49,813	\$ 96,577	\$ 98,297
Net income	\$ 40,145	\$ 29,564	\$ 70,499	\$ 58,295
Impact of SYSTEM 1 Rebate Program, net of tax	(13,115)	_	(13,115)	_
Amortization of inventory "step up" to fair value, net of tax	456	427	516	366
Amortization and impairment of purchased intangible assets, net of tax	1,376	920	2,001	1,852
Acquisition related transaction and integration costs	2,103	_	2,169	_
Restructuring, net of tax	(30)	42	(112)	184
Adjusted net income	\$ 30,935	\$ 30,953	\$ 61,958	\$ 60,697
Healthcare revenues	\$256,820	\$243,176	\$486,334	\$466,400
Impact of SYSTEM 1 Rebate Program	(20,400)		(20,400)	
Adjusted Healthcare revenues	\$236,420	\$243,176	\$465,934	\$466,400
Healthcare capital revenues	\$132,936	\$127,077	\$247,369	\$233,969
Impact of SYSTEM 1 Rebate Program	(20,400)		(20,400)	
Adjusted Healthcare capital revenues	\$112,536	\$127,077	\$226,969	\$233,969
Healthcare operating income	\$ 42,147	\$ 27,994	\$ 64,877	\$ 54,262
Impact of SYSTEM 1 Rebate Program	(21,500)	—	(21,500)	
Amortization of inventory "step up" to fair value	747	667	846	572
Amortization and impairment of purchased intangible assets	1,859	1,038	2,484	2,102
Acquisition related transaction and integration costs	3,448	_	3,555	
Restructuring	(48)	66	(184)	287
Adjusted healthcare operating income	\$ 26,653	\$ 29,765	\$ 50,078	\$ 57,223
STERIS Isomedix Services operating income	\$ 12,667	\$ 11,215	\$ 28,245	\$ 24,174
Amortization and impairment of purchased intangible assets	345	298	690	594
Adjusted STERIS Isomedix Services operating income	\$ 13,012	\$ 11,513	\$ 28,935	\$ 24,768
Capital revenues	\$149,676	\$149,225	\$288,094	\$273,844
Impact of SYSTEM 1 Rebate Program	(20,400)		(20,400)	
Adjusted capital revenues	\$129,276	\$149,225	\$267,694	\$273,844
United States revenues	\$271,788	\$257,635	\$534,192	\$502,471
Impact of SYSTEM 1 Rebate Program	(20,400)		(20,400)	
Adjusted United States revenues	\$251,388	\$257,635	\$513,792	\$502,471

	FY 2013 O2	FY 2012 Q2	FY 2013 YTD	FY 2012 YTD
Total Company Revenues	Q2	Q2	110	110
Capital	\$149,676	\$149,225	\$288,094	\$273,844
Adjusted capital revenues (1)	129,276	149,225	267,694	\$273,844
Consumables	81,974	74,277	157,309	151,671
Service	124,671	119,205	247,878	235,831
Total Recurring	206,645	193,482	405,187	387,502
Total Revenues	\$356,321	\$342,707	\$693,281	\$661,346
Adjusted total revenues (1)	\$335,921	\$342,707	\$672,881	\$661,346
United States Revenues	\$271,788	\$257,635	\$534,192	\$502,471
Adjusted United States Revenues (1)	251,388	257,635	513,792	502,471
United States Revenues as a % of Total	75%	75%	76%	76%
International Revenues	\$ 84,532	\$ 85,072	\$159,088	\$158,875
International Revenues as a % of Total	<u>25</u> %	25%	24%	24%
Segment Data	Q2	Q2	YTD	YTD
Healthcare				
Revenues				
Capital	\$132,93		\$247,369	\$233,969
Adjusted Capital (1)	\$112,53		\$226,969	\$233,969
Consumables	63,42		119,754	115,789
Service	60,46		119,211	116,642
Total Recurring	123,88		238,965	232,431
Total Healthcare Revenues	\$256,82	20 \$243,176	\$486,334	\$466,400
Adjusted Total Healthcare Revenues (1)	\$236,42		\$465,934	\$466,400
Operating Income	42,14	27,994	64,877	54,262
Adjusted Operating Income/(Loss) (1)	26,65	29,765	50,078	57,223
Life Sciences				
Revenues				
Capital	\$ 16,74		\$ 40,725	\$ 39,793
Consumables	18,55		37,555	35,882
Service	19,28		36,793	36,108
Total Recurring	37,83	36,767	74,348	71,990
Total Life Sciences Revenues	<u>\$ 54,57</u>	<u>\$ 58,915</u>	\$115,073	\$ 111,783
Operating Income	10,54	11,064	22,403	20,523
Isomedix Services				
Revenues	\$ 44,28		\$ 90,340	\$ 82,002
Operating Income	12,66	57 11,215	28,245	24,174
Corporate and Other				
Revenues	\$ 64		\$ 1,534	\$ 1,161
Operating Income (Loss)	(3,08	(2,630)	(4,946)	(4,415)
Other Data	Q2	Q2	YTD	YTD
Healthcare Backlog	\$ 119,24		\$119,249	\$148,197
Life Sciences Backlog	50,57	73 41,193	50,573	41,193
Total Backlog	\$169,82	\$189,390	\$169,822	\$189,390
Free Cash Flow	\$ 21,24	\$ 29,699	\$ 66,983	\$ 26,092
Net Debt	\$277,73	\$ 75,889	\$277,731	\$ 75,889

⁽¹⁾ The Company has referred to certain adjusted financial measures regarding the results of operations excluding certain items to provide meaningful comparative analysis between the periods. These financial measures are considered to be "non-GAAP financial measure" under Securities Exchange Commission rules. Reconciliation of each financial measure to its nearest GAAP financial measure is provided in the table below.

This supplemental data is consistent with publicly disclosed information provided in quarterly conference calls, earnings releases and SEC filings, and is subject to all definitions, precautions and limitations contained in those disclosures. Please see the Company's most recent 10-K for definitions (and reconciliation where appropriate) of adjusted measures, backlog, free cash flow and net debt.