UNITED STATES SECURITIES AND EXCHANGE COMMISSION

Washington, D.C. 20549

FORM 8-K

CURRENT REPORT
Pursuant to Section 13 or 15(d) of
the Securities Exchange Act of 1934

Date of Report (Date of earliest event reported) November 9, 2005

STERIS Corporation

(Exact name of registrant as specified in its charter)

Ohio (State or other jurisdiction of incorporation) 1-14643 (Commission File Number) 34-1482024 (IRS Employer Identification No.)

5960 Heisley Road, Mentor, Ohio (Address of principal executive offices)

44060-1834 (Zip Code)

Registrant's telephone number, including area code (440) 354-2600

Not Applicable

(Former name or former address, if changed since last report.)

	ck the appropriate box below if the Form 8-K filing is intended to simultaneously satisfy the filing obligation of the registrant under any of the following isions:
	Written communications pursuant to Rule 425 under the Securities Act (17 CFR 230.425)
	Soliciting material pursuant to Rule 14a-12 under the Exchange Act (17 CFR 240.14a-12)
	Pre-commencement communications pursuant to Rule 14d-2(b) under the Exchange Act (17 CFR 240.14d-2(b))
_	Pre-commencement communications pursuant to Rule 13e-4(c) under the Eychange Act (17 CFR 240 13e-4(c))

ITEM 2.02. Results of Operations and Financial Condition.

On November 9, 2005, STERIS issued a press release announcing financial results for its fiscal 2006 second quarter ended September 30, 2005. A copy of this press release is attached hereto as Exhibit 99.1.

The information contained in Item 2.02 of this Current Report on Form 8-K, including Exhibit 99.1 attached hereto, is being furnished to the Securities and Exchange Commission and shall not be deemed to be "filed" for the purposes of Section 18 of the Securities Exchange Act of 1934 or otherwise subject to the liabilities of that Section. Furthermore, the information contained in Item 2.02 of this Current Report on Form 8-K shall not be deemed to be incorporated by reference into any registration statement or other document filed pursuant to the Securities Act of 1933.

SIGNATURES

Pursuant to the requirements of the Securities Exchange Act of 1934, the Registrant has duly caused this report to be signed on its behalf by the undersigned hereunto duly authorized.

STERIS CORPORATION

By: /s/ Laurie Brlas

Laurie Brlas Senior Vice President and Chief Financial Officer

Date: November 9, 2005

EXHIBIT INDEX

Exhibit Number	Exhibit Description
99.1	Press Release issued by STERIS Corporation on November 9, 2005 regarding its results of operations and financial condition for its fiscal 2006 second quarter ended September 30, 2005.



STERIS CORPORATION NEWS ANNOUNCEMENT FOR IMMEDIATE RELEASE

STERIS CORPORATION ANNOUNCES FISCAL 2006 SECOND QUARTER RESULTS

Mentor, Ohio (November 9, 2005) - STERIS Corporation (NYSE: STE) today announced financial results for its fiscal 2006 second quarter ended September 30, 2005. Fiscal 2006 second quarter revenues increased 7% to \$284.4 million, compared with \$264.8 million in the second quarter of fiscal 2005, driven by growth in the Healthcare and Isomedix segments. Operating income was \$27.0 million compared with \$30.9 million in the fiscal 2005 quarter. Net income was \$16.4 million compared with net income of \$18.9 million in the second quarter of fiscal 2005. Earnings per diluted share were \$0.24 compared with \$0.27 per diluted share in the same period last year.

"While revenue growth this quarter met our expectations, increased raw material costs, fuel prices and higher operating expenses led to a disappointing bottom line," said Les C. Vinney, STERIS's president and chief executive officer. "As we move into the second half of our fiscal year, we anticipate that an increase in organic growth, combined with actions being taken to improve efficiencies across the Company, will result in improved profitability. In particular, within our Life Sciences segment, with the divestiture of the freeze dryer product line in October and the ongoing implementation of improvements to our water purification product line, we anticipate significantly better earnings performance."

Segment Results

Healthcare revenues for the second quarter increased 8% to \$194.0 million driven by increased capital equipment and service revenues, and acquisitions. While growth in sterile processing equipment was strong, it was partially offset by soft demand in surgical support equipment. The Company anticipates that new products will help drive increased surgical equipment sales in the second half of the year. Revenues related to acquired businesses

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contributed approximately 4% to the segment revenue increase. Healthcare segment operating profit was \$22.8 million for the quarter, compared with \$27.3 million in the second quarter of last year. The decline in segment operating profit is primarily attributable to lower gross margins, reflecting increased raw material costs, and increased operating expenses associated with the acquired businesses.

Life Sciences second quarter revenues were \$58.4 million, a decline of 5% compared with \$61.4 million in the second quarter of fiscal 2005. The decline in revenues largely reflects the divestiture of the Detach product line, which occurred during the third quarter of fiscal 2005, and lower demand for capital equipment in Europe, primarily related to the Company's freeze dryer product line. Excluding the impact of the divestiture of the freeze dryer product line, the Company noted an increase in order backlog for capital equipment and anticipates positive revenue comparisons in the second half. Life Sciences recorded an operating loss of \$0.7 million in the quarter, compared with a loss of \$0.8 million in the same period last year.

Second quarter revenues for Isomedix Services increased 32% to \$32.0 million, compared with the prior year second quarter, largely reflecting the acquisition of certain assets of the Cosmed Group. Revenues associated with the former Cosmed facilities contributed approximately 27% to the segment revenue increase. Segment operating profit was \$5.0 million compared with \$4.4 million in the prior year quarter. A lower segment operating margin rate primarily reflected increased operating expenses associated with the acquired facilities and a change in revenue mix.

Cash Flow

Cash provided by operations in the second quarter of fiscal 2006 was \$43.2 million, compared with \$19.1 million in the second quarter of fiscal 2005, reflecting lower working capital levels. Free cash flow (see note below) was \$28.6 million, compared with free cash flow of \$4.1 million in the fiscal 2005 quarter, reflecting the increased cash provided by operations. Capital expenditures in the second quarter of fiscal 2006 were \$14.6 million, compared with \$15.0 million in last year's second quarter.

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Outlook

On October 31, 2005, the Company announced the closing of the sale of its freeze dryer product line, which had revenues of approximately \$40 million in fiscal year 2005. The freeze dryer product line sale will be accounted for as a discontinued operation and the results of the product line will be disclosed separately on the consolidated statements of income. It is anticipated that the sale of this product line will result in a pre-tax gain of approximately \$4 million (\$0.06 per diluted share) in the third quarter of fiscal 2006. The impact of the accounting treatment and the sale, including the gain, is reflected in the outlook information provided below.

Based upon first half results and current anticipated trends for the remainder of the fiscal year, the Company expects revenue growth to be 6% to 8% for the fiscal 2006 full year and third quarter, compared with the same periods in fiscal 2005. Fiscal 2006 earnings, including a gain of approximately \$0.06 per diluted share from the sale of the freeze dryer product line, are anticipated to be in the range of \$1.30 to \$1.34 per diluted share for the full fiscal year and \$0.38 to \$0.40 per diluted share for the fiscal 2006 third quarter.

Conference Call

In conjunction with this press release, STERIS Corporation management will host a conference call today at 10:00 a.m. Eastern time. The conference call can be heard live over the Internet at www.steris-ir.com or via phone by dialing 1-888-392-9976 in the United States and Canada, and 1-517-645-6486 internationally, then referencing the password "STERIS" and the conference leader's name, "Aidan Gormley."

For those unable to listen to the conference call live, a replay will be available from 12:00 p.m. Eastern time on November 9, 2005, until 5:00 p.m. Eastern time on November 23, 2005, either over the Internet at www.steris-ir.com or via phone by calling 1-800-756-3940 in the United States and Canada, and 1-402-998-0796 internationally.

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About STERIS

The mission of STERIS Corporation is to provide a healthier today and safer tomorrow through knowledgeable people and innovative infection prevention, decontamination and health science technologies, products and services. The Company's more than 5,000 dedicated employees around the world work together to supply a broad array of solutions by offering a combination of equipment, consumables and services to healthcare, pharmaceutical, industrial and government customers. The Company is listed on the New York Stock Exchange under the symbol STE. For more information, visit www.steris.com.

Note: Free cash flow is a non-GAAP number used by the Company as a measure to gauge its ability to invest for growth. Free cash flow is defined as operating cash flow less purchases of property, plant, equipment, and intangibles net (capital expenditures). STERIS's calculation of free cash flow may vary from other companies.

Contact: Aidan Gormley, Senior Director, Corporate Communications and Investor Relations at 440-392-7607.

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This news release and the conference call referenced here may contain statements concerning certain trends, expectations, forecasts, estimates, or other forwardlooking information affecting or relating to the Company or its industry that are intended to qualify for the protections afforded "forward-looking statements" under the Private Securities Litigation Reform Act of 1995 and other laws and regulations. Forward-looking statements speak only as to the date of this report, and may be identified by the use of forward-looking terms such as "may," "will," "expects," "believes," "anticipates," "plans," "estimates," "projects," "targets," "forecasts," and "seeks," or the negative of such terms or other variations on such terms or comparable terminology. Many important factors could cause actual results to differ materially from those in the forward-looking statements including, without limitation, disruption of production or supplies, changes in market conditions, political events, pending or future claims or litigation, competitive factors, technology advances, and changes in government regulations or the application or interpretation thereof. Other risk factors are described in the Company's Form 10-K and other securities filings. Many of these important factors are outside STERIS's control. No assurances can be provided as to any future financial results. Unless legally required, the Company does not undertake to update or revise any forward-looking statements even if events make clear that any projected results, express or implied, will not be realized. Other potential risks and uncertainties that could cause actual results to differ materially from those in the forward-looking statements include, without limitation, (a) the potential for increased pressure on pricing that leads to erosion of profit margins, (b) the possibility that market demand will not develop for new technologies, products or applications, or the Company's business initiatives will take longer, cost more or produce lower benefits than anticipated, (c) the possibility that application of or compliance with laws, court rulings, regulations, certifications or other requirements or standards may delay or prevent new product introductions, affect the production and marketing of existing products, or otherwise affect Company performance, results, or value, (d) the potential of international unrest or effects of fluctuations in foreign currencies of countries where the Company does a sizeable amount of business, (e) the possibility of reduced demand, or reductions in the rate of growth in demand, for the Company's products and services, and (f) the possibility that the anticipated gain on the sale of the freeze dryer product line may not be realized.

STERIS Corporation Consolidated Condensed Statements of Income (In thousands, except per share data)

		Three Months Ended September 30,		Six Months Ended September 30,		
	2005	2004	2005	2	2004	
	(Unaudited)	(Unaudited)	(Unaudited)	(Una	audited)	
Revenues	\$ 284,370	\$ 264,846	\$ 561,068	- 1	19,643	
Cost of revenues	168,137	153,358	327,064	2	98,263	
Gross profit	116,233	111,488	234,004	2	21,380	
Operating expenses:	=0.40=	7 4 0 4 4	460.000		= . 0	
Selling, general, and administrative	79,165	71,944	160,958		44,510	
Research and development	10,022	8,677	18,751		17,988	
	89,187	80,621	179,709	1	52,498	
Income from operations	27,046	30,867	54,295		58,882	
Non-operating expense, net	937	685	231		1,386	
Income before income tax expense	26,109	30,182	54,064		57,496	
Income tax expense	9,694	11,289	20,317		20,986	
•						
Net income	\$ 16,415	\$ 18,893	\$ 33,747	\$	36,510	
Earnings per common share (EPS) data:						
Basic earnings per common share	\$ 0.24	\$ 0.27	\$ 0.49	\$	0.53	
Diluted earnings per common share	0.24	0.27	0.49		0.52	
Cash dividends declared per common share outstanding	0.04	_	0.08		_	
Weighted average number of common shares outstanding used in EPS computation:						
	68,196	69,010	68,661	(59,243	
Basic number of common shares outstanding Diluted number of common shares outstanding	68,979	69,744	69,432		70,093	
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Diluted number of common shares outstanding STERIS Corporation Consolidated Condensed Balance Sheets		69,744		Mai	70,093 rch 31,	
Diluted number of common shares outstanding STERIS Corporation Consolidated Condensed Balance Sheets (In thousands)		69,744 Sep	69,432 tember 30,	Mai	rch 31,	
Diluted number of common shares outstanding STERIS Corporation Consolidated Condensed Balance Sheets (In thousands) Assets		69,744 Sep	69,432 tember 30, 2005	Mai	rch 31,	
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		Three Months Ended September 30,		Six Months Ended September 30,	
	2005	2004	2005	2004 (Unaudited)	
	(Unaudited)	(Unaudited)	(Unaudited)		
Segment Revenues:					
Healthcare	\$ 193,992	\$ 179,218	\$ 379,752	\$ 347,632	
Life Sciences	58,378	61,382	116,810	123,330	
STERIS Isomedix Services	32,000	24,246	64,506	48,681	
Total Segment Revenues	\$ 284,370	\$ 264,846	\$ 561,068	\$ 519,643	
Sagment Onewating Income (Lace)					
Segment Operating Income (Loss): Healthcare	\$ 22,794	\$ 27,284	\$ 46,037	\$ 52,098	
Life Sciences	(713)	(800)	(3,044)	(2,553)	
STERIS Isomedix Services	4,965	4,383	11,302	9,337	
STERIS Isoliledix Services	4,903	4,303	11,302	9,337	
Total Segment Operating Income	\$ 27,046	\$ 30,867	\$ 54,295	\$ 58,882	
		Fiscal Y	ear 2005		
	Quarter 1	Quarter 2	Quarter 3	Quarter 4	
Segment Revenues:					
Healthcare	\$ 168,414	\$ 179,218	\$ 197,251	\$ 218,996	
Life Sciences	61,948	61,382	62,213	65,531	
STERIS Isomedix Services	24,435	24,246	24,925	31,186	
Total Segment Revenues	<u> </u>	\$ 264,846	\$ 284,389	\$ 315,713	
Segment Operating Income (Loss):					
Healthcare	\$ 24,814	\$ 27,284	\$ 35,244	\$ 41,051	
Life Sciences	(1,753)	(800)	15	(848)	
STERIS Isomedix Services	4,954	4,383	4,653	5,996	
Total Segment Operating Income	\$ 28,015	\$ 30,867	\$ 39,912	\$ 46,199	

Fiscal 2005 segment revenues and operating results have been reclassified from previously reported amounts to conform with the current period's presentation, reflecting the change in the reporting of the service business.

STERIS Corporation Consolidated Condensed Statements of Cash Flows (In thousands)

		Six Months Ended September 30,		Three Months Ended September 30,		
	2005	2004	2005 (Unaudited)	2004		
	(Unaudited)	(Unaudited)		(Unaudited)		
Operating Activities:	Ø 00 F4F	ф. DC 5 40	. 40.445	ф. 40.00D		
Net income	\$ 33,747	\$ 36,510	\$ 16,415	\$ 18,893		
Non-cash items	29,003	33,749	15,874	15,851		
Working capital adjustments	21,569	(8,883)	10,937	(15,610)		
Net cash provided by operating activities	84,319	61,376	43,226	19,134		
Investing Activities:						
Purchases of property, plant, equipment, and intangibles, net	(22,737)	(25,535)	(14,593)	(14,990)		
Investments in businesses, net of cash acquired	(1,504)	(52,923)	(1,504)	(52,923)		
Net cash used in investing activities	(24,241)	(78,458)	(16,097)	(67,913)		
Financing Activities:						
Proceeds (payments) under credit facilities, net	1,700	(2,158)	(19,900)	3,089		
Payments on long-term obligations and capital leases, net	(1,932)	(2,104)	(257)	(986)		
Repurchases of common shares	(39,394)	(33,868)		(5,719)		
Cash dividends paid to common shareholders	(5,494)		(2,727)	_		
Stock options and other equity transactions, net	5,775	7,589	4,389	4,943		
Net cash used in financing activities	(39,345)	(30,541)	(18,495)	1,327		
Effect of exchange rate changes on cash and cash equivalents	(530)	(50,511)	295	311		
22. Cet of Chemistry that Changes on Caon and Caon Equivalents						
Increase (decrease) in cash and cash equivalents	20,203	(47,623)	8,929	(47,141)		
Cash and cash equivalents at beginning of period	26,179	80,408	37,453	79,926		
Cash and cash equivalents at end of period	\$ 46,382	\$ 32,785	\$ 46,382	\$ 32,785		
				ths Ended nber 30,		
			2005	2004		
			(Unaudited)	(Unaudited)		
Calculation of Free Cash Flow:						
Cash flows from operating activities			\$ 84,319	\$ 61,376		
Purchases of property, plant, equipment, and intangibles, net			22,737	25,535		
Free Cash Flow			\$ 61,582	\$ 35,841		

Free cash flow is defined by the Company as cash flows from operating activities less purchases of property, plant, equipment, and intangibles, net (capital expenditures). Free cash flow is a non-GAAP measure used by the Company to gauge its ability to invest for growth. STERIS's calculation of free cash flow may vary from other companies.